



2024+ LEXUS GX 550 LUXURY/PREMIUM INSTALLATION INSTRUCTIONS

DOES NOT FIT OVERTRAIL/+



Manufacturer warranty covers material defects on new, never installed parts. Once installed, all replacement part costs are the responsibility of the vehicle owner. Caution against blind spots during parking. Avoid curbs & excessive compression to flaps. **Check/ensure for sufficient exhaust, wheel, suspension clearances.**

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SEND FLAP RECEIPT OR PHOTO → www.rallyarmor.com/support

Recommended Tools 10mm/11mm wrench, Phillips screwdriver, T25 Torx, Pick, **Blue Strength** Threadlocker.

Install on even surface using hand tools, not powered tools. AVOID OVERTIGHTENING HARDWARE.

ABOUT OUR STANDARD IN MUD FLAPS Polyurethane is a high grade plastic that may feature minor surface layer marks. These are visual variations that don't affect flap construction or performance. Most matte away as the material ages.

CONFIRM ALL PARTS AND QUANTITIES BEFORE INSTALLATION

MUD FLAP PN MF162 SEE PAGE 4	PART DESCRIPTION	QUANTITY
MF162-LF	LEFT FRONT	1
MF162-RF	RIGHT FRONT	1
MF162-LR	LEFT REAR	1
MF162-RR	RIGHT REAR	1
BRACKET PN BMF162		
BMF138-1 	BRACKET FRONT	2
BMF142 	BRACKET REAR	4
BMF80-RE 	BRACKET REAR 2	2
BMF78-FRT 	BRACKET REAR 3	2
HARDWARE PN HMF162		
.25SP 	SPACER	2
632.5SS 	SET SCREW	4
1SS 	SCREW	4
1.5SS 	LONG SCREW	4
BLKNUT 	BLACK NUT	6
HXBLT 	BOLT	6
SMWASH 	WASHER	16
SSLNUT 	NUT	6
UNUT2 	CLIP	4



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Do not fully tighten fasteners until flap is completely aligned to vehicle.

FRONT FLAP To access interior wheel well, turn steering wheel towards installation side.

Parts x 1 Flap → 1 x BMF138-1; 1 x .25SP; 2 x 1SS; 2 x 1.5SS; 3 x BLKNUT; 3 x HXBLT; 7 x SMWASH; 2 x UNUT2

FIGURE A/B Remove factory fasteners 1 - 4. Install UNUT2 over flare mount 3 and **under liner** mount 4.

FIGURE C Place BMF138-1 on **tire side of flap**, then install HXBLT through mounts 5 – 7. Fasten SMWASH & BLKNUT on reverse side. Do not fully tighten.

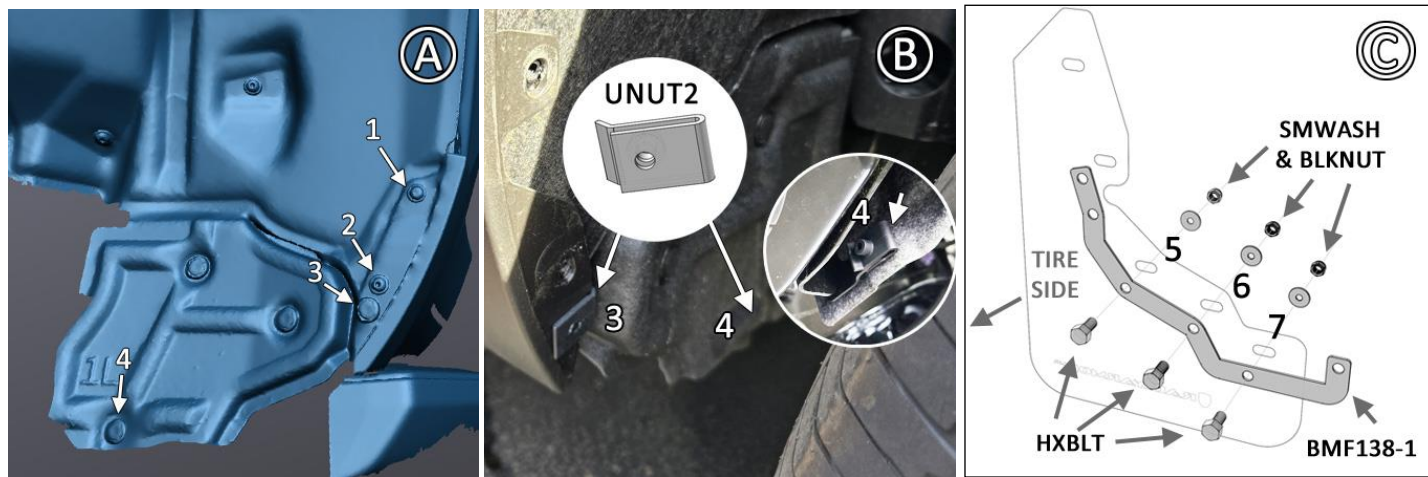
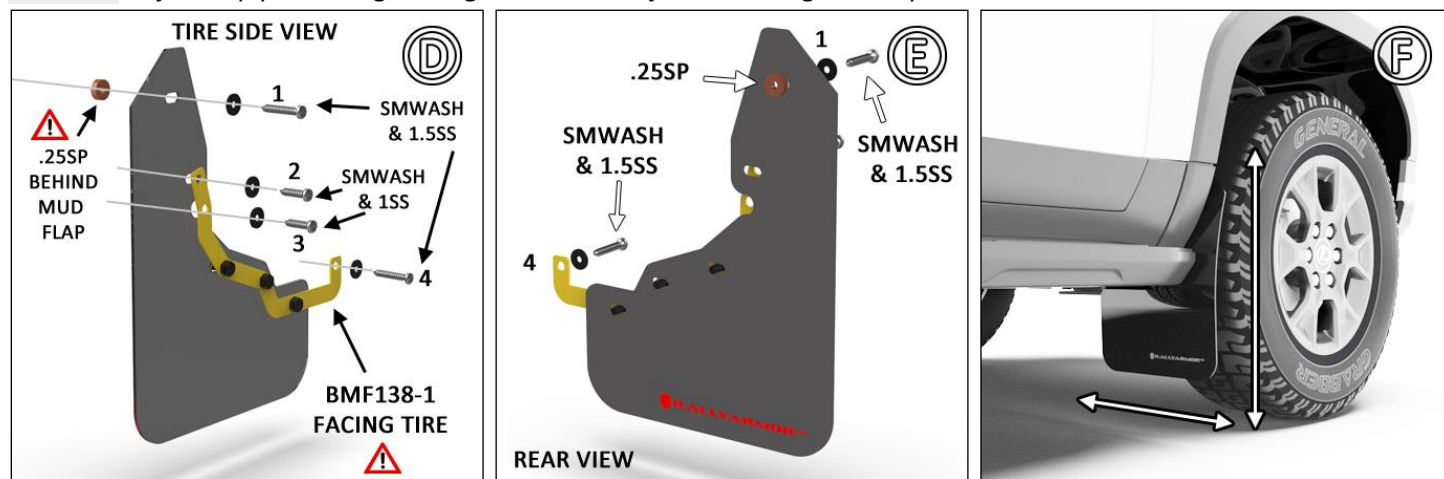


FIGURE D/E Place logo-side of flap facing rear bumper. Place .25SP BEHIND flap mount 1, then install SMWASH & 1.5SS. Install SMWASH & 1.5SS into mount 4 and SMWASH & 1SS into mounts 2 & 3.

FIGURE F Adjust flap prior to tightening washers until just seated against flap.



REAR FLAP Parts x 1 Flap → 2 x BMF142; 1 x BMF78-FRT; 1 x BMF80-RE; 2 x 632.5SS; 1 x SMWASH; 3 x SSLNUT

FIGURE G/H To uninstall cover, remove factory fasteners 5 & 6 and hidden behind fender flare liner fasteners 7 - 9.

FIGURE I Install stud-side of BMF142 facing tire, over the 2 liner indentations.



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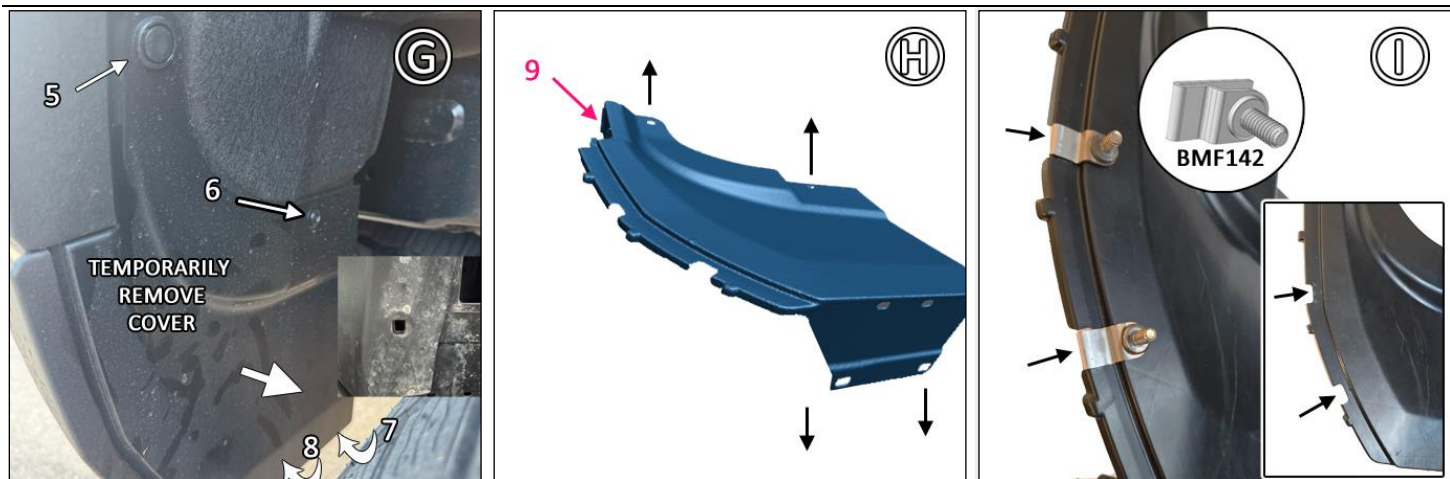


FIGURE J Apply a small amount of threadlocker on body of 632.5SS, then fasten into BMF142. Tighten until snug and studs just seat to liner.

FIGURE K Reinstall liner.

FIGURE L Position stud-side of BMF80-RE facing tire and over mount 4. Install factory Torx fastener into mount 4.



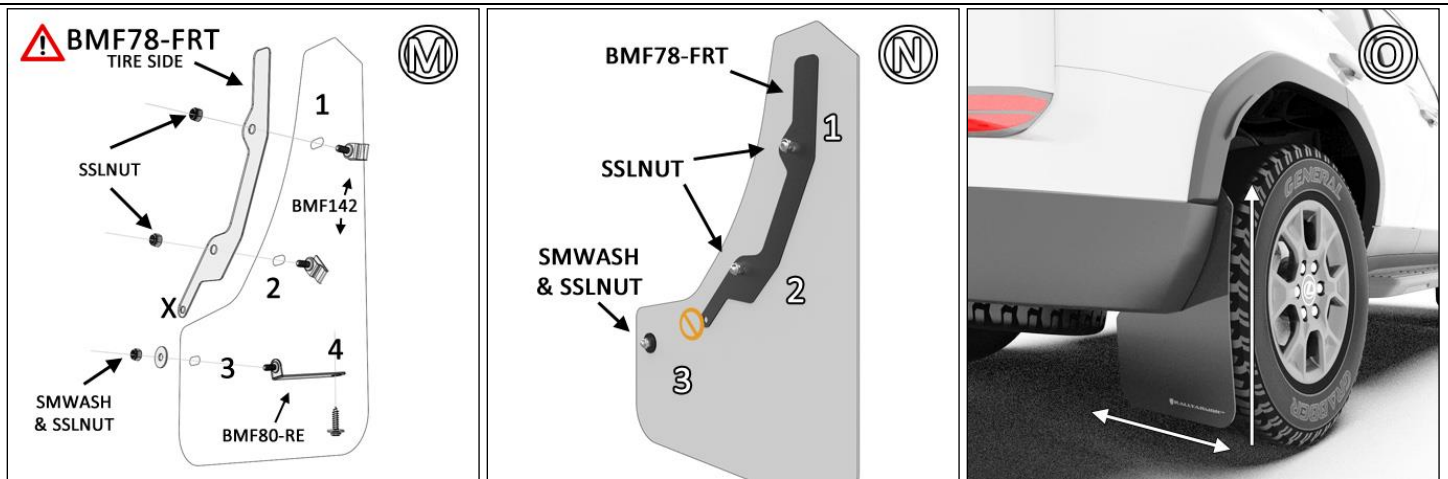
FIGURE M/N Place logo-side of flap facing rear bumper and BMF78-FRT on tire-side of flap, over stud mounts 1 & 2. Fasten SSLNUT onto mounts 1 & 2 and SMWASH & SSLNUT over mount 3.

FIGURE O Adjust flap prior to tightening washers until just seated against flap.



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FRONT

MF162 MOUNTING DIAGRAM

REAR

